

# FCDIGISERITXP



DESCRIPTION	<b>Transfer paper for DIGISERI9541 system - Textile</b>	
TECHNICAL DATA	<b>FCDIGISERITXP</b> consists of a 115 g/m <sup>2</sup> <b>natural paper liner</b> optimized for the release of plastic laminates and a 5 g/m <sup>2</sup> <b>polymeric composite finish</b> .	
EQUIPMENT	Laser printer OKI Pro9541WT + Screen printing equipment + Oven + Heat press	
SUITABLE FOR	Use in combination with <b>WTDIGISERITX white screen-printing ink</b> and <b>GPDIGISERITX heat melting powder glue</b> for printing natural or synthetic fabrics of <b>any colour</b> .	

FEATURES

**FCDIGISERITXP** guarantees quality and accuracy in the **printing process** as well as **quick copying**. It has **good dimensional stability** and ensures an excellent yield of colors. **Self-weeding semi-opaque** final result. **Affordable process** because of the **White OFF** printing option and because it is made in **paper**.

INSTRUCTIONS	<p><b>1</b></p> <p>Insert the transfer paper in the laser printer and set to <b>ultra heavy 1</b> (129-188 g/m<sup>2</sup>) and <b>White OFF</b>. Print in <b>mirror mode</b> on the <b>coated matt side</b> of the paper. <b>The clipped corner</b> of the sheet must <i>always</i> be <b>on the bottom right side</b>, (the short side).</p>
	<p><b>2</b></p> <p><b>Align the print on frame. The print:</b> <b>WTDIGISERITX white ink</b> with a frame from 43 to 32 lines. <b>Then immediately apply the GPDIGISERITX heat melting powder glue</b> on the fresh white ink. <b>Dry in the oven</b> at 160°C-170°C for 3 or 4 minutes.</p>
	<p><b>3</b></p> <p><b>Place</b> the printed side of the transfer paper on the surface.</p>
	<p><b>4</b></p> <p><b>Press</b> at 140°C-150°C for 10"-20" - medium pressure (4 bar). <b>Cold peel off. Press again</b> with adhesive-proof tissue paper (AU CFC VELIN) for 10"-20".</p>

WARNINGS	Printed fabrics can be machine washed <b>after 72 hours</b> at <b>40°C</b> . Iron inside out or use protection. For more info contact your dealer.	STORAGE	Store in a cool and dry place. Keep away from direct sun light. Correct storage ensures 2 years shelf life.
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The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use.  
 \* Available packs: 50 sheets A3 and 200 sheets SRA3 (32x45 cm).

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